

















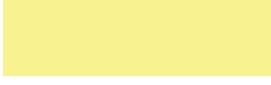





FLEXO — PHOTOCROMIC INK

Shade color

clear	
clear	
clear	
clear	
clear	
clear	
clear	
clear	
clear	
clear	

Sun color

Charcoal (PMS 407)	
Blue (PMS 2717)	
Red (PMS 1895)	
Orange (PMS 148)	
Green (PMS 367)	
Purple (PMS 264)	
Yellow (PMS 393)	
Teal (PMS 3105)	
Purple (PMS 2705)	
Brown (PMS 727)	

- The color chart includes **APPROXIMATE PMS** numbers for a typical (thick) layer of CTI ink.
- Actual colors will vary depending on **art work, printing process, pressmen, and the substrate** being printed on. You **MUST** do a trial for your individual project to get an accurate idea of what kind of color intensity you will achieve.
- The small amount of color observed in the “colorless” or “clear” state of the screen inks is visible at thicker ink films, as with screen printing. The colorless or clear state of thinner ink films, like offset and flexo prints, have only a very faint amber color, if any at all.