



FLEXO — THERMOCHROMIC INK

Cold color

Warm color

Black (PMS 429)		colorless	
Blue (PMS 278)		colorless	
Red (PMS 183)		colorless	
Orange (PMS 170)		colorless	
Green (PMS 557)		colorless	
Magenta (PMS 218)		colorless	
Purple (PMS 2573)		colorless	
Green (PMS 359)		Yellow (PMS 394)	
Orange (PMS 156)		Yellow (PMS 601)	
Purple (PMS 271)		Pink (PMS 217)	
Burgundy (PMS 507)		Blue (PMS 305)	

- The color chart includes **APPROXIMATE PMS** numbers for a typical (thick) layer of CTI ink.
- Actual colors will vary depending on **art work, printing process, pressmen, and the substrate** being printed on. You **MUST** do a trial for your individual project to get an accurate idea of what kind of color intensity you will achieve.
- The small amount of color observed in the “colorless” or “clear” state of the screen inks is visible at thicker ink films, as with screen printing. The colorless or clear state of thinner ink films, like offset and flexo prints, have only a very faint amber color, if any at all.