



OFFSET — THERMOCHROMIC INK

Cold color

Warm color

Black (PMS 427)		colorless	
Blue (PMS 277)		colorless	
Red (PMS 182)		colorless	
Orange (PMS 169)		colorless	
Green (PMS 5585)		colorless	
Magenta (PMS 217)		colorless	
Purple (PMS 2563)		colorless	
Green (PMS 358)		Yellow (PMS 393)	
Orange (PMS 155)		Yellow (PMS 600)	
Purple (PMS 270)		Pink (PMS 2365)	
Burgundy (PMS 508)		Blue (PMS 304)	

- The color chart includes **APPROXIMATE PMS** numbers for a typical (thick) layer of CTI ink.
- Actual colors will vary depending on **art work, printing process, pressmen, and the substrate** being printed on. You **MUST** do a trial for your individual project to get an accurate idea of what kind of color intensity you will achieve.
- The small amount of color observed in the “colorless” or “clear” state of the screen inks is visible at thicker ink films, as with screen printing. The colorless or clear state of thinner ink films, like offset and flexo prints, have only a very faint amber color, if any at all.