








SCREEN — THERMOCHROMIC INK

Cold color

Warm color

Black (PMS 426)		colorless	
Blue (PMS 286)		colorless	
Red (PMS 185)		colorless	
Orange (PMS 172)		colorless	
Green (PMS 341)		colorless	
Magenta (PMS 226)		colorless	
Purple (PMS 2593)		colorless	
Green (PMS 362)		Yellow (PMS 3965)	
Orange (PMS 158)		Yellow (PMS 604)	
Purple (PMS 273)		Pink (PMS 2375)	
Burgundy (PMS 506)		Blue (PMS 306)	

- The color chart includes **APPROXIMATE PMS** numbers for a typical (thick) layer of CTI ink.
- Actual colors will vary depending on **art work, printing process, pressmen, and the substrate** being printed on. You **MUST** do a trial for your individual project to get an accurate idea of what kind of color intensity you will achieve.
- The small amount of color observed in the “colorless” or “clear” state of the screen inks is visible at thicker ink films, as with screen printing. The colorless or clear state of thinner ink films, like offset and flexo prints, have only a very faint amber color, if any at all.