

## COLORLESS TO COLOR INKS

**Indoor**



**Residual**

**Outdoor**



**Yellow**  
PMS 7403

**Indoor**



**Residual**

**Outdoor**



**Orange**  
PMS 7415

**Indoor**

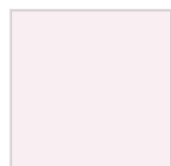


**Residual**

**Outdoor**



**Red**  
PMS 205



**Residual**



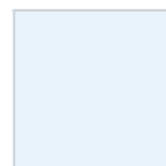
**Magenta**  
PMS 675



**Residual**



**Purple**  
PMS 681



**Residual**



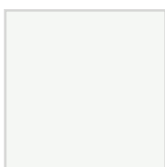
**Blue**  
PMS 285



**Residual**



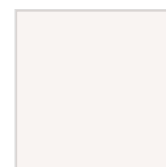
**Teal**  
PMS 550



**Residual**



**Green**  
PMS 7494



**Residual**



**Brown**  
PMS 7515



**Residual**



**Charcoal**  
PMS 5145

Please refer to PMS reference for approximate color representation.  
Actual colors will vary depending on artwork, substrate, printing process and press conditions.  
For accurate color expectations we recommend a trial run for your project.